

# 2015 Haas ST-40 Turning Center HCH 18" 3-Jaw Chuck

Swing Diameter .....	34.5" (876 mm)
Chuck Size .....	15" (381 mm)
Bar Capacity .....	4" (101 mm)
Max Cutting Diameter .....	25.5" (648 mm) 1
Maximum Cutting Length .....	44" (1118 mm)
XP; Extra Performance Option 55-hp spindle Nose .....	A2-8
Spindle Bore .....	Ø4.62" (Ø117.3 mm)
Draw Tube Bore .....	Ø4.06" (Ø103.1 mm)
X Axis Travels .....	17" (432 mm)
Z Axis Travels .....	44" (1118 mm)
X Axis Max Thrust .....	5500 lb (24 465 N)
Z Axis Max Thrust .....	5500 lb (24 465 N)
Rapids on X .....	710 in/min (18.0 m/min)
Rapids on Z .....	710 in/min (18.0 m/min)